

The background is a complex collage of textures. It features a map of Japan in a light, semi-transparent color, overlaid on a dark, textured surface that resembles wood grain or stone. The textures are layered and overlapping, creating a sense of depth and materiality. The overall color palette is monochromatic, ranging from dark greys to light greys.

SHIKOKU OPEN FACTORY IN JAPAN

はじめに

地域一体型オープンファクトリーは、地域にとっては自らのまちの魅力を再認識する機会となり、企業にとってはイノベーション創出につながっています。また、地域内外から多くの集客を獲得するなど、地域の新たな魅力発信の手段としても注目されています。

四国には、長い歴史と文化、豊かな自然に育まれた、伝統工芸やものづくりの産地が多く点在し、地域ごとに異なる特徴があります。2025年に開催される「大阪・関西万博」を契機に、オープンファクトリーの取組を通じて、四国ならではの魅力を広く発信することが期待されています。

本冊子では、四国のオープンファクトリーの取組を紹介し、各地のものづくり企業が見せる、個性溢れる魅力や感動を、全国そして世界に届ける一助となることを願っています。



Introduction

Regionally integrated open factories provide regions with an opportunity to rediscover the appeal of their own towns while offering companies a platform for innovation. They are also gaining attention as a way to showcase regional attractions by drawing visitors from both within and outside the area. Shikoku is home to many traditional crafts and manufacturing industries, nurtured by its long history, rich culture, and abundant natural resources. Each region has its own distinct characteristics. The "Expo 2025 Osaka, Kansai, Japan" is expected to serve as a valuable opportunity to widely promote Shikoku's unique appeal through the Open Factory initiative.

This booklet introduces the Open Factory initiatives in Shikoku. We hope it will help share the distinctive charm and excitement of the region's manufacturing industries with audiences across Japan and around the world.

ATTENTION!



本冊子掲載の事業者へ訪問する場合は基本的に通訳ガイドの準備が必要であり、事業者へのお問い合わせについても多言語対応ができない場合があります。また、本冊子には、工場見学や体験の料金情報は記載されておりません。

詳細については、掲載事業者にお問い合わせの上、ご確認ください。

When visiting the factories and workshops featured in this booklet, it is generally necessary to arrange for an interpreter or guide in advance, and some operators may not be able to provide multilingual support for inquiries. In addition, this booklet does not include information on fees for factory tours or hands-on experiences.

For details, please contact each listed operator directly for confirmation.



工場見学や体験中は、安全面に留意し、スタッフの説明をよく聞いて、注意を払いながら行動してください。

During the factory tour and experience, please prioritize safety, listen carefully to the staff's instructions, and act with caution.



写真撮影を希望の際は、必ずスタッフに確認をとってから、指示に従ってください。

If you wish to take photos, please be sure to check with the staff first and follow their instructions.

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P15-18	高知県	Kochi pref.

マークの説明 - Description of marks

	見学	Factory tours
	体験	Experience
	店舗	Shop
	飲食	Eating and Drinking

	駐車場	Car park
	ウェブサイト	Website
	住所	Address
	電話	Phone
	メール	E-mail

「オープンファクトリー」とは

ものづくり企業が普段は見ることのできない生産現場を公開したり、来場者にもものづくりを体験してもらう取組です。従来から工場見学やツアーといった形態で実施されてきましたが、近年では、一定の産業集積がみられる地域を中心に、企業単独ではなく、地域内のものづくり企業等が面として集まり、地域を一体的に見せていく「地域一体型オープンファクトリー」へと進展をみせています。

What is an “Open Factory”?

Open Factories are initiatives by manufacturing companies that open their production sites, which are typically not visible to the public, and allow visitors to experience manufacturing firsthand. Traditionally, these initiatives have taken the form of factory tours and group visits. In recent years, such events have been primarily held in regions with a concentration of industries, such as small and medium-sized manufacturing enterprises and craft production areas. These events are no longer organized solely by individual companies; instead, they are evolving into “Regionally integrated open factories,” where companies and other local entities collaborate to showcase the region as a whole.



KITE MITE MII TOKUSHIMA



kitemitemii.com

来て見てみい、とくしま。

徳島で生まれ育まれたものづくりの現場を開放するイベントで、徳島県の木工業の技術の高さ、美しい自然・文化を体験してもらうことで、地域の誇りを感じられる場を提供します。

KITE MITE MII TOKUSHIMA

This event opens up the manufacturing sites born and nurtured in Tokushima to the public, offering an opportunity to experience the high quality of Tokushima Prefecture's woodworking techniques, as well as its beautiful nature and culture, while fostering a sense of local pride.



TRADITIONAL CRAFTS

伝統的工芸品



阿波和紙
Awa Washi
(Papers)



阿波正藍しじら織
Awa Shoai
Shijira Ori
(Indigo-dyed Cotton Textiles)



大谷焼
Otani Yaki
(Pottery)

徳島県は豊かな自然と伝統文化が息づく地域で、木工業は長い歴史と高い技術を誇り、匠の技が今も息づいています。伝統的工芸品には、「阿波和紙」、「阿波正藍しじら織」、「大谷焼」があり、吉野川の恵みで育まれた藍と、綺麗な水が伝統を支えています。

Tokushima Prefecture is a region rich in nature and traditional culture, where the woodworking industry boasts a long history and advanced craftsmanship, with the skills of master artisans still thriving. Traditional crafts include Awa Washi, Awa Shoai Shijira Ori, and Otani Yaki, all of which are supported by the blessings of the Yoshino River and its clean waters, which has nurtured the indigo tradition.

Tokushima
pref.
とくしま
徳島



KITE MITE MII TOKUSHIMA / 来て見てみい、とくしま。
地域一体型オープンファクトリー Regionally Integrated Open Factory



有限会社 伊川彫刻店
IKAWA SCULPTURE STORE LTD.
🌐 hori-masa.co.jp
👁️ 🗣️ 🛒 約 3 Cars

📍 徳島市末広3-1-56
3-1-56 Suehiro, Tokushima city
📞 088-653-5315 ✉️ info@hori-masa.co.jp
🚩 平日 要予約
Reservation required

Founded in 1961, the workshop creates traditional woodcarvings under the third-generation master carver, Horimasa. Drawing on techniques used for Kyoto Buddhist religious objects and Karaki Butsudan (Buddhist altars made of precious wood), each Boys' Festival doll, Japanese warrior helmet, and Hina doll is individually hand-carved. The company also accepts custom orders and continues the creation of highly refined works rooted in Japanese tradition.



有限会社 江淵鏡台店
EBUCHI MIRROR STAND SHOP
🌐 ebuchi-kyoudai.com
👁️ 🗣️ 🛒 約 8 Cars

📍 徳島市末広1-1-40
1-1-40 Suehiro, Tokushima city
📞 088-622-1314 ✉️ ebuchikyoudai@mild.ocn.ne.jp
🚩 平日 要予約
Reservation required

Drawing on traditional woodworking techniques, the company produces and sells Tokushima's traditional craft items such as Yusanbako multiterred boxes and dressers. The Yusanbako combines modern design and functionality suited to contemporary life, making it ideal for everyday storage and interior decoration. Each piece is assembled using the nail-free Awa Sashimono Joinery method, offering a tangible encounter with Tokushima's cultural heritage.



秋月木工 有限会社
AKIZUKI WOODWORKING LTD.
🌐 akizuki-mokko.co.jp
👁️ 🗣️ 🛒 約 30 Cars

📍 徳島市国府町南岩延65-1
65-1 Minami-Iwanobu, Kokufu-cho, Tokushima City
📞 088-642-1521 ✉️ info@akizuki-mokko.co.jp
🚩 平日 要予約
Reservation required

A collective of skilled artisans providing consistently high-quality products, from drawings and wood base preparation to veneer application and finishing. By practicing waste-free manufacturing, the company pursues quality and design that thoughtfully consider the end user. It aims to be a comprehensive furniture manufacturer that continues to meet the expectations of those seeking honestly-, and well-crafted furniture.



有限会社 椅子徳製作所
ISUTOKU CHAIR FACTORY LTD.
🌐 isutoku.co.jp
👁️ 🗣️ 🛒 約 4 Cars

📍 徳島市津田海岸町5-75
5-75 Tsuda kaigan-cho, Tokushima city
📞 088-663-0018 ✉️ info@isutoku.co.jp
🚩 平日 要予約
Reservation required

Master craftspeople who refined their skills in Tokushima's renowned woodworking region create furniture that pursues functional beauty. From upholstery techniques passed down for half a century to newly adopted bentwood methods, a wide range of craftsmanship is preserved. The result is refined design—simple, elegant, and beautifully finished in every detail through the skill of artisans.



富永ジョイナー 有限会社
TOMINAGA JOINER LTD.
🌐 t-joiner.com
👁️ 🗣️

📍 徳島市福島1-3-42
1-3-42, Fukushima, Tokushima city
📞 088-652-6323 ✉️ tominagajoiner@me.pikara.ne.jp
🚩 平日 要予約
Reservation required

This collective of Awa Sashimono Joiners in Tokushima Prefecture was founded in 1895. It creates products that combine traditional woodworking techniques with contemporary designs. Its work has been recognized at the Imperial Court's Niiname-sai Festival as well as at exhibitions in Japan and abroad, and members are actively engaged in social initiatives such as wood-education programs. Active internationally, the company is known for craftsmanship that blends skilled technique with a distinctive artistic sensibility.



富士ファニチア 株式会社



FUJI FURNITURE Co.,LTD.

🌐 fuji-furniture.jp



🚗 約 18 Cars

📍 板野郡板野町矢武字神木1-1
1-1 Kaminoki, Yatake, Itano-cho, Itano-gun

🚩 平日 要予約
Reservation
required

☎ 088-672-5511 ✉ hansoku@fuji-furniture.co.jp

Founded in 1959, the company produces and sells high-quality wooden furniture. Its delicate, smooth curves stand as evidence of advanced craftsmanship. Collaborating with diverse designers and incorporating new materials, the company is responsive to evolving needs. With five directly operated stores and two showrooms across Japan, it creates new value through "creative destruction."



本林家具 株式会社



MOTOBAYASHI FURNITURE Co.

🌐 motobayashi-kagu.co.jp



🚗 約 10 Cars

📍 徳島市川内町沖ノ島414
414 Okinoshima, Kawauchi-cho, Tokushima city

🚩 平日 要予約
Reservation
required

☎ 088-665-0003 ✉ info@motobayashi-kagu.co.jp

Specializing in processing techniques and mirror-finish coating cultivated through bridal furniture production, the company delivers high-quality products that showcase skilled craftsmanship. Each product is tailored to each customer's design and specification requirements. From office furnishings to home use, its products combine beauty and durability, and the company pursues environmentally conscious, sustainable manufacturing.



有限会社 森工芸



MORI KOUGEI Co.,LTD.

🌐 mori-kougei.com



🚗 約 10 Cars

📍 徳島市末広3-5-34
3-5-34 Suehiro, Tokushima city

🚩 KITE MITE MII Only During Event 開催期間中のみ 平日 要予約
Reservation
required

☎ 088-653-7518 ✉ info@mori-kougei.com

Since its founding in 1953, the company has specialized in applying decorative veneer known as Tsuki-Ita. It produces decorative plywood used for fittings, furniture, and related materials. While drawing on decades of accumulated expertise, it also manufactures and sells original products that reflect "manufacturing suited to the times."



長尾織布 合名会社

NAGAO ORIFU

🌐 awa-shijira.com



🚗 約 10 Cars

📍 徳島市国府町和田189
189, Wada, Kokufu-cho, Tokushima city

🚩 平日 要予約
Reservation
required

☎ 088-642-1228 ✉ orife@bronze.ocn.ne.jp

Founded in 1897, this historic textile producer manufactures traditional craft cotton textiles such as Awa Shoai Shijira Ori, along with dyed goods and original items made using natural Awa indigo. In its retro factory lined with machinery from the early Showa period, visitors can enjoy hands-on experiences such as weaving and yarn preparation while sensing the history of Shijira Ori weaving.



阿波和紙伝統産業会館

アワガミファクトリー

AWAGAMI FACTORY

🌐 awagami.or.jp



🚗 約 8 Cars

📍 吉野川市山川町川東141
141, Kawahigashi, Yamakawa-cho, Yoshinogawa city

🚩 月曜定休 体験は要予約
Closed on Mondays Reservation
required for experience

☎ 0883-42-6120 ✉ info@awagami.or.jp

The history of Awa washi paper is said to date back approximately 1,300 years, and the Awagami Japanese Paper Museum is dedicated to promoting awareness and preserving this heritage. Visitors can observe the production of hand-made washi paper in the workshop, and also participate in washi papermaking experiences. There are also opportunities to explore exhibition galleries, and browse the museum shop.



株式会社 Watanabe's

INDIGO AND DYEING MASTER

🌐 watanabes.jp



🚗 約 5 Cars

📍 上板町瀬部314-10
314-10, Sebe, Kamitita town

🚩 水曜定休 要予約
Closed on Wednesdays Reservation
required

☎ 080-1835-1731 ✉ info@watanabes.jp

From indigo cultivation to Sukumo (fermented indigo leaves) production and dyeing, the entire process is carried out in-house. The deep indigo color created using the traditional natural lye fermentation method is distinctive. The dye is resistant to color transfer, with beautiful hues that blend naturally into everyday life. The company also offers indigo-dyeing experiences, sharing this tradition with the world while preserving its legacy.



大谷焼 元山窯 田村陶芸展示館

**OTANIYAKI MOTOYAMA POTTERY
TAMURA POTTERY EXHIBITION HALL**

🌐 otaniyaki.jp



🚗 約 10 Cars

📍 鳴門市大麻町大谷字中通り3-1
3-1, Naka-dori, Otani, Oasa-cho, Naruto city

🚩 月曜定休 要予約
Closed on Mondays Reservation
required

☎ 088-689-4039 ✉ machinotoukiyasan@yahoo.co.jp

The only remaining kiln of Otani Yaki pottery preserving a climbing kiln from the late Edo period, designated as a nationally registered Tangible Cultural Property. It produces Otani ware with a distinctive texture that reflects natural character. Works incorporate new styles of coloring and overglaze decoration alongside traditional techniques. Plates and mugs are available for purchase, and pottery-making experiences are offered.



大谷焼窯元 大西陶器

ONISHI POTTERY

🌐 onishitoki.jp



🚗 約 15 Cars

📍 鳴門市大麻町大谷字東山谷17-2
17-2, Higashi-yamatani, Oasa-cho, Naruto city

🚩 水曜定休 要予約
Closed on Wednesdays Reservation
required

☎ 088-689-0414

While creating large ceramic works using the traditional Nerokuro (lying potter's wheel) technique of Otani ware, the studio also pursues new expressions suited to modern lifestyles. Balancing preservation with innovation, it continues to expand the possibilities of Otani ware. At the shop, visitors can enjoy hands-on experiences such as electric wheel throwing, hand-building, and painting.

KAGAWA

香川





crasso-setouchi.jp

CRASSO (クラッソ)

瀬戸内海を舞台にした四国最大の地域一体型オープンファクトリーとして、ものづくりの現場に触れるだけでなく、地域の食文化や観光も楽しむことができる産業観光型のイベントです。

CRASSO

As the largest regionally integrated open factory in Shikoku, set along the Seto Inland Sea, this industrial tourism event offers visitors not only the chance to experience manufacturing but also the opportunity to enjoy local food culture and sightseeing.



TRADITIONAL CRAFTS

伝統的工芸品



香川漆器
Kagawa Shikki
(Lacquerware)



丸亀うちわ
Marugame Uchiwa
(Fans)

香川県は瀬戸内という豊かな自然や風土に恵まれ、庵治石、手袋、盆栽など、全国有数の産地があります。伝統的工芸品には、「香川漆器」、「丸亀うちわ」があり、『丸亀うちわミュージアム』では、400年以上の歴史を誇る「丸亀うちわ」の製作過程や魅力を紹介しています。

Kagawa Prefecture is blessed with the rich nature and climate of the Seto Inland Sea and is home to some of Japan's leading production centers, such as Aji Stone, gloves, and bonsai. Traditional crafts include Kagawa Shikki and Marugame Uchiwa. The Marugame Uchiwa Museum showcases the production process and attractions of Marugame Uchiwa, which boasts a history of over 400 years.

Kagawa
pref.
かがわ
香川



CRASSO / クラッソ
地域一体型オープンファクトリー Regionally Integrated Open Factory



江本手袋 株式会社
EMOTO TEBUKURO Co.,LTD.
emoto-tebukuro.jp
約 10 Cars

東かがわ市引田2724
2724 Hiketa, Higashi-kagawa city
0879-33-3165 info@emoto-tebukuro.jp
平日 要予約
Reservation required

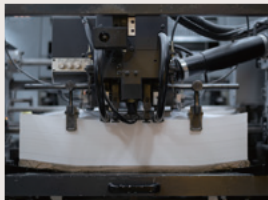
A long-established glove manufacturer with over 80 years of history. Its in-house brand "Haku" offers gloves and sewn accessories crafted with expert techniques and the finest-grade materials. At its open factory, which aspires to be a "sacred place for glove artisans," visitors can observe veteran craftspeople at work and participate in hands-on experiences.



樫原工業 株式会社
KASHIHARA INDUSTRY Co.
uwabaki.jp
約 10 Cars

さぬき市大川町南川168
168, Minamikawa, Okawa-cho, Sanuki city
0879-43-3686 kashihara-kougyo@mc.pikara.ne.jp
平日 要予約
Reservation required

This company has more than 40 years of experience in shoe stitching. It has launched its own brand, "TADASHI," offering original products and services that pursue comfort and functionality through meticulous handcraftsmanship. It strives to grow together with the local community by conducting open factory tours.



タナカ印刷 株式会社
TANAKA PRINTING Co.
niji-iro.com
約 15 Cars

東かがわ市大内200-12
200-12, Oochi, Higashi-kagawa city
0879-25-0185 crasso@niji-iro.com
平日 要予約
Reservation required

A long-established printing company with 119 years of history, providing a wide range of services from offset to digital printing. It offers integrated support from design proposals through shipping. As the administrative office of Open Factory CRASSO, the company helps create new tourism experiences while contributing to the enhancement of regional value.



株式会社 タナベ刺繍
TANABE EMBROIDERY Co.
e-tanabe.net
約 15 Cars

東かがわ市西村1023
1023, Nishimura, Higashi-kagawa city
0879-25-5108 emb@e-tanabe.net
平日 要予約
Reservation required

Since its founding in 1969, the company has produced embroidery for domestic fashion brands across diverse fields, including apparel, stage costumes, and film sets. Factory tours allow visitors to learn about the embroidery process and create original accessories. A gallery and embroidery library also provide opportunities to explore the art and history of embroidery.



谷川木工芸 株式会社
TANIGAWA WOOD CRAFTS Co.
kinoibuki.com
約 2 Cars

三木町下高岡1089-2
1089-2 Shimo-Takaoka, Miki town
087-898-0564 tanikawa@kinoibuki.com
平日 要予約
Reservation required

A woodworking studio founded over 70 years ago that carries on the Kagawa Prefecture traditional craft of "Sanuki Oke Daru" wooden buckets (Oke) and barrels (Taru). While preserving traditional techniques, it also develops innovative products. Its microwave-safe "Sanuki Ben" series received the Grand Prize in the Furusato Choice Awards 2019. The workshop offers opportunities to observe and experience artisans' craftsmanship firsthand.



徳武産業 株式会社
TOKUTAKE INDUSTRY Co.
tokutake.co.jp
約 10 Cars

さぬき市大川町富田西3007
3007, Tomita-nishi, Okawa-cho, Sanuki city
0879-43-5947 m-hasui@tokutake.co.jp
平日 要予約
Reservation required

Holding Japan's top domestic share in nursing care shoes for older adults and people with disabilities, the company provides services that go beyond industry norms, including single-shoe sales and acceptance of custom parts ordering. At the Ayumi Shop flagship store, visitors can receive foot-care advice and personalized service from a German-certified master craftspeople.



株式会社 フクシン

FUKUSHIN Co.
🌐 fukushin.co.jp



🚗 約 3 Cars

📍 東かがわ市白鳥78-1
78-1 Shirotori, Higashi-kagawa city

🚩 平日 要予約
Reservation
required

☎ 0879-25-2285 ✉ fukushin@fukushin.co.jp

The sustainable brand "ecuvo," uses recycled materials and natural dyes in an effort to contribute to carbon neutrality. The company also offers a lifetime repair guarantee and a single-item sales service for one glove or one sock. Factory tours are available, and the company promotes community contribution and strives to create a comfortable working environment for its employees.



株式会社 高松ホットスタンプ

TAKAMATSU HOT STAMP Co.
🌐 thsnet.co.jp



🚗 約 10 Cars

📍 三木町井上3098-55
3098-55 Inoue, MikI town

🚩 平日 要予約
Reservation
required

☎ 087-891-1010 ✉ info@thsnet.co.jp

A total sign factory that provides end-to-end services, from planning and design to manufacturing and installation of indoor and outdoor signage. The company handles a wide range of production, from small nameplates to large-size signs, and also offers after-sales service and renovation support. Factory tours are available, giving visitors a valuable opportunity to observe the manufacturing process firsthand.



有限会社 榎塚鉄工所

MAKIZUKA STEEL FACTORY
🌐 steel-factory.jp



🚗 約 10 Cars

📍 高松市木太町2693
2693 Kita-cho, Takamatsu city

🚩 平日 要予約
Reservation
required

☎ 087-862-2770 ✉ makizuka.sf@gmail.com

With more than 50 years of history, this manufacturer of architectural metal fittings produces staircases and handrails, iron cookware, original furniture, and camping gear. The factory also creates custom steel staircases and art pieces that blend traditional techniques with modern design. Visitors can explore the in-factory shop and production floor to experience the craftsmanship firsthand.



ルボア 株式会社

RUBOA CO., LTD. LEATHER GOODS
🌐 ruboa.com



🚗 約 10 Cars

📍 東かがわ市松原1097-3
1097-3, Matsubara, Higashi-kagawa city

🚩 平日 要予約
Reservation
required

☎ 0879-25-1237 ✉ info@ruboa.com

This maker of leather accessories was founded in 1961. Leveraging advanced sewing techniques developed through leather glove production, it manufactures delicate yet durable leather goods. Its showroom and shop display and sell original products. The open factory experience allows visitors to witness artisans' skills up close.



株式会社 蒼島

AOISHIMA Co. AJI STONE
🌐 aoishima.jp / aji-project.jp



🚗 約 5 Cars

📍 高松市牟礼町牟礼3195-1
3195-1 Mure, Takamatsu city

🚩 平日 要予約
Reservation
required

☎ 087-814-3890 ✉ info@aoishima.jp

Through the AJI PROJECT brand utilizing Aji stone, the company designs and offers high-end lifestyle goods. Visitors can experience the texture of the stone and view products at the directly operated showroom. Regular factory tours and guided visits help share the techniques and appeal of Aji stone while contributing to the development of the stone industry.



Shop 87.5 川口屋漆器店

KAWAGUCHIYA LACQUERWARE STORE
🌐 87ten5.com



🚗 約 6 Cars

📍 さぬき市長尾西2041
2041 Nagao-nishi, Sanuki city

🚩 平日 要予約
Reservation
required

☎ 0879-52-2260 ✉ 87ten5@gmail.com

Kagawa Shikki lacquerware workshop. This workshop preserves traditional lacquer art techniques passed down since the Edo period while delivering high-quality products. Its original brand "87.5" carries forward tradition in contemporary forms, proposing modern lacquerware suited to everyday use as well as gifts. The workshop continues to offer products that fuse tradition with innovation.



中商事 株式会社 ニットファクトリー

NAKA SHOJI Co. KNIT FACTORY
🌐 naka.co.jp



🚗 約 20 Cars

📍 高松市庵治町丸山6391-19
6391-19 Maruyama, Aji-cho, Takamatsu city

🚩 月曜/月末土曜 可 要予約
Tours on Mon./ Sat. month-end
Reservation
required

☎ 087-870-3062 ✉ nakashoji@e-naka.com

This factory makes knit products such as sweaters. Through integrated in-house production ranging from knitting fabric to sewing, and employing its own designers, the company maintains a one-stop system covering product planning, material selection, and manufacturing. This enables stable quality and production control.



馬宿蒸溜所 株式会社

UMAYADO DISTILLERY
🌐 umayado-distillery.com



🚗 約 10 Cars

📍 東かがわ市馬宿230-2
230-1 Umayado, Higashi-kagawa city

🚩 予約不要
No reservation
required

✉ info@umayado-distillery.com

In Higashikagawa City, where traditional Wasanbon sugar production flourishes, this distillery crafts Wasanbon Rum, a new rum made from molasses. Working hand in hand with Shikoku artisans, the rum captures the gentle sweetness characteristic of Wasanbon. Enjoy this special drink as a moment of daily relaxation, comfort, and celebration.

EHIME

愛媛



株式会社 五十崎社中
IKAZAKI SHACHU



グラス スタジオ ウカ
Glass Studio Uka



多羅富來和紙
Tarafuku Japanese paper

TRADITIONAL CRAFTS

伝統的工芸品



砥部焼
Tobe Yaki
(Porcelain)



大洲和紙
Ozu Washi
(Papers)

愛媛県は温暖な気候と豊かな自然に恵まれ、伝統工芸が発展しました。伝統的工芸品には、精緻な釉薬とシンプルなデザインが特徴の「砥部焼」、手作りならではの繊細なデザインで、美しさと実用性を兼ね備えた「大洲和紙」があり、愛媛の自然と文化を反映しています。

Ehime is blessed with a mild climate and rich nature, which has fostered the development of traditional crafts. These include Tobe Yaki, known for its exquisite glaze and simple design, and Ozu washi, which combines beauty and practicality with a delicate design unique to handmade products, reflecting the nature and culture of Ehime.

Ehime
pref.

えひめ
愛媛



イケウチオーガニック 株式会社

IKEUCHI ORGANIC INC.

ikeuchi.org



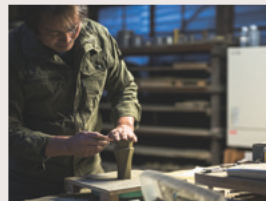
約 5 Cars

今治市延喜甲762番地
762, Engi, Imabari city

平日 要予約
Reservation
required

0898-31-2255

This organic lifestyle company provides safe products that even babies can use with confidence. By minimizing environmental impact and offering soft, comfortable towels, it supports a pleasant and mindful way of living. The company has also launched the world's first towel-maintenance service, proposing a more sustainable future.



小泉製瓦 有限会社

KOIZUMI ROOF TILE Co.

koizumi-seigawara.com



約 10 Cars

今治市菊間町浜13-1
13-1 Hama, Kikuma-cho, Imabari city

不定休 要予約
Irregular
holiday Reservation
required

0898-54-2313 info@koizumi-seigawara.com

This long-established kiln of Kikuma Kawara roof tiles has a history of more than 750 years. In recent years, under the brand "Kawaraya Kikusada," it has introduced new interior goods and other items that blend tradition with modern Japanese design. Through fresh ideas, it won numerous awards and continues to expand the possibilities of Kikuma tiles.



株式会社 工房織座

KOBO ORIZA CO., LTD.

oriza.jp



約 5 Cars

今治市玉川町鬼原甲55
55 Onibara-kou, Tamagawa-cho, Imabari city

平日 要予約
Reservation
required

0898-55-2564 shop@oriza.jp

Located in a mountain village along the route from the Shimanami Kaido to Dogo Onsen, this company produces original stoles and caps using a uniquely modified kimono-fabric single-row loom based on a 100-year-old weaving machine. Blending craftsmanship with creative ideas, it also develops original brands of fashion accessories, towels, and apparel. Hands-on workshops are also held.



グラス スタジオ ウカ

GLASS STUDIO UKA

uka-glass.studio.site



約 3 Cars

今治市玉川町高野360
360 Kouya, Tamagawa-cho, Imabari city

平日 要予約
Reservation
required

0898-55-4400 kajikawaysom@gmail.com

A glassblowing experience studio set in a mountain village. Housed in a warmly renovated 80-year-old traditional home, the studio provides one-on-one support from staff, allowing even elementary school children and beginners to participate with confidence. Carefully crafted glass pieces are vividly colored and popular as interior décor or gifts.



西染工 株式会社

NISHISENKOH CO., LTD.
DYEING AND TEXTILES

nishisenkoh.com



約 5 Cars

今治市南大門町4-5-1
4-5-1 Minamidaimon-cho, Imabari city

平日 要予約
Reservation
required

0898-22-2588 info@nishisenko.jp

An integrated manufacturer and retailer of textile products. It is renowned particularly for advanced dyeing technology under the concept of "trying to dye anything." The company develops environmentally conscious and highly functional original items, including outdoor gear such as "Imabari no Hokori" and eco-friendly odor-resistant towels. It also produces custom-made products for individual customers.



株式会社 大石工作所

OISHI KOSAKUSHO CO.,LTD.

ois.gr.jp



約 30 Cars

新居浜市多喜浜6-2-45
6-2-45 Takihama, Niihama city

平日 要予約
Reservation
required

0897-46-1160 info@ois.gr.jp

From piping and pressure vessels to industrial machinery, the company delivers low-cost, high-quality products through reliable welding technology and rigorous construction management. It provides optimal services ranging from plant construction to ongoing maintenance.



グランドタップブルワリー

GROUNDTAP BREWERY

🌐 groundtap-brewery.com



🚗 約 4 Cars

📍 西条市大町1509-4
1509-4, Omachi, Saijo city

🚩 平日 要予約
Reservation
required

☎ 0897-64-9056 ✉ hello@groundtap-brewery.com

Using the famous Uchinuki natural spring water of Saijo City, the brewery produces seasonal craft beers made with local specialties such as naked barley and regional fruits. It pursues sustainable production with support from the local tank and piping manufacturer Daitec for technological expertise, while fostering connections with the local community through beer bar and factory tours.



江南ラミネート 株式会社

KOUNAN LAMINATE Co.

🌐 kounanlaminat.co.jp



🚗 約 10 Cars

📍 四国中央市川之江町379番地
379 Kawano-cho, Shikoku-chuo city

🚩 平日・土曜 可
Tours on Weekday
and Saturday 要予約
Reservation
required

☎ 0896-58-8881 ✉ info@kounanlaminat.co.jp

Specializing in lamination processing, this company provides durable and highly functional packaging materials, food packaging, and hygienic materials for a wide range of industries. With an integrated production system, it flexibly accommodates small-lot, multi-variety manufacturing. Committed to the well-being and growth of its employees, it also contributes to the local community through factory tours and outreach.



多羅富來和紙

TARAFUKU JAPANESE PAPER

🌐 tarafuku-washi.com



🚗 約 6 Cars

📍 四国中央市新宮町馬立1517
1517 Umadate, Shingu-cho, Shikoku-chuo city

🚩 不定休 要予約
Irregular
holiday Reservation
required

☎ 090-8696-3711 ✉ tarafukuwashi2022web@gmail.com

Shikokuchuo City, Ehime is known as the "City of Paper." Here, this workshop preserves the tradition of hand-made washi paper while conveying its appeal to future generations. Visitors can experience the delicate qualities of hand-made washi, particularly that used for calligraphy. Each carefully crafted sheet embodies the maker's dedication and wishes.



三木特種製紙 株式会社

MIKI TOKUSHU PAPER MFG.CO.,LTD.

🌐 mikitoku.co.jp



🚗 約 5 Cars

📍 四国中央市川之江町156番地
156 Kawano-cho, Shikoku-chuo city

🚩 平日 要予約
Reservation
required

☎ 0896-58-3373 ✉ shinichiro@mikitoku.co.jp

Founded in 1947, this company focuses on specialty paper manufacturing and developed Mikiron, the world's first synthetic fiber paper, in 1958. It continues to lead the industry through the development of environmentally friendly functional papers using kenaf. Factory tours also serve to communicate the appeal and technical strength of local industry to the next generation.



ヨシュア工房

JOSHUA ATELIER

🌐 joshuakoubou.jp



🚗 約 4 Cars

📍 砥部町高尾田88
88 Takaoda, Tobe town

🚩 年末年始 休業 予約不要
Year-end and
New Year holidays No reservation
required

☎ 089-956-0680 ✉ info@joshuakoubou.jp

While preserving the tradition of Tobe Yaki ware, this studio challenges itself with new design expressions. Its distinctive "Joshua Blue"—a deep blue gradient combined with the contrast of white and blue—creates a gentle atmosphere that enhances any cuisine. Committed to handcraftsmanship, it offers both everyday tableware and high-quality artistic pieces.



株式会社 五十崎社中

IKAZAKI SHACHU

🌐 ikazaki.jp



🚗 約 5 Cars

📍 内子町平岡1240-1
1240-1 Hiraoka, Uchiko town

🚩 平日 要予約
Reservation
required

☎ 0893-44-4403 ✉ ikazakishachu@space.ocn.jp

Using Ozu handmade washi paper from the Ikazaki district of Uchiko Town, Ehime, this producer creates contemporary products that fuse French gilding techniques with Japanese washi. Its lineup includes washi wallpaper, gift cards, and small accessories, contributing to regional revitalization. Hands-on experiences and factory tours are also available to witness techniques offered exclusively by the Ikazaki Shachu.

KOCHI

高知



文本酒造 株式会社
Fumimoto brewery



有限会社 戸田商行
Toda Shoko wood packing



株式会社 たけまさ商店
Takemasa store Sodabushi



黒鳥鍛造工場
Kurotori Forging Factory

TRADITIONAL CRAFTS

伝統的工芸品



土佐和紙
Tosa Washi
(Papers)



土佐打刃物
Tosa Uchihamono
(Forged Blades)

高知県は温暖で多雨な気候と豊かな森林に恵まれ、「仁淀ブルー」と称される清流が、精緻な伝統工芸を生み出す源泉となっています。伝統工芸品には、日本三大和紙の「土佐和紙」や、自由鍛造で作られる「土佐打刃物」があり、自然と清らかな水から生まれた技術が伝承されています。

Kochi Prefecture is blessed with a mild, rainy climate, rich forests, and clear streams known as 'Niyodo Blue,' which provide the foundation for exquisite traditional crafts. These include Tosa washi, one of Japan's three great paper varieties, and Tosa Uchihamono, made through free-forging techniques, where methods passed down through generations are shaped by nature and pure water.

Kochi
pref.
こうち
高知



海洋堂 スペースファクトリー なんこく
KAIYODO SPACE
FACTORY NANKOKU
🌐 kaiyodo-sfn.jp
👁️ 🌿 🛒 🚗 約 50 Cars

📍 南国市大そね甲1623-3
1623-3, Osone, Nankoku city
☎️ 088-864-6777 ✉️ support@kaiyodokochi.co.jp
🚩 火曜定休 予約不要
Closed on Tuesdays Reservation required

At the sofubi (soft-vinyl) figure factory of Kaiyodo, beloved by fans around the world, visitors can, for a fee, observe the manufacturing process through viewing windows and enjoy extensive displays of Kaiyodo figures. Workshops such as figure painting are also held, offering hands-on experiences in the joy of manufacturing and creativity.



土佐和紙 井上手漉き工房
INOUE HAND-SCREENED
TOSAWASHI STUDIO, KOCHI, JAPAN
🌐 tosawashi-inoue.net
👁️ 🌿 🛒 🚗 約 2 Cars

📍 土佐市高岡町乙2776
2776 Takaoka-cho, Tosa city
☎️ 088-852-0207
🚩 不定休 要予約
Irregular holiday Reservation required

This four-generation family workshop in the Niyodo River basin has produced hand-made Tosa washi paper since the Meiji era. It promotes sustainable initiatives such as papermaking using fibers discarded from ginger processing. The studio welcomes visitors for hands-on experiences and also offers traveling workshops, supporting the transmission of appeal and traditional techniques of Tosa washi.



酔鯨酒造 株式会社 土佐蔵
SUIGEI BREWING Co.,LTD.
🌐 suigei.co.jp
👁️ 🌿 🛒 🚗 約 15 Cars

📍 土佐市甲原2001番地1
2001-1 Kanbara, Tosa city
☎️ 088-856-8888 ✉️ info.suigei@asask.co.jp
🚩 見学は要予約
Reservations are required for tours

At this facility, visitors can observe the sake-brewing process and gain a deeper understanding of the dedication behind Suigei sake. An on-site café offers sweets and other options for those who do not drink alcohol, including children. Visitors can relax at the terrace surrounded by abundant nature, and fully experience the charm of sake brewing.



有限会社 戸田商行
TODA SHOKO WOOD PACKING
🌐 toda-shoko.com
👁️ 🌿 🛒 🚗 約 10 Cars

📍 土佐市本村580番地
580 Hon-mura, Tosa city
☎️ 088-855-0426 ✉️ info@toda-shoko.co.jp
🚩 平日 要予約
Reservation required

The only dedicated factory in Japan producing wood-wool products made from natural materials such as Japanese red pine, cedar, cypress, and camphor. Visitors can tour the manufacturing process and enjoy craft experiences. Through circular production that generates no waste, the company pursues technological innovation and high quality as a one-of-a-kind enterprise, passing Japan's manufacturing heritage on to the next generation.



株式会社 たけまさ商店
TAKEMASA STORE SODABUSHI
(DRIED BULLET MACKEREL)
🌐 takemasa-syouten.com
👁️ 🌿 🛒 🚗 約 10 Cars

📍 土佐清水市中ノ浜507-8
507-8 Nakanohama, Tosa-shimizu city
☎️ 0880-82-9208 ✉️ t-soudabushi25@u-broad.jp
🚩 火・水曜定休 平日 要予約
Closed on Tue. and Wed. Reservation required

Using Soda Katsuo (frigate tuna) caught off the coast of Kochi, this producer manufactures and sells additive-free Sodabushi (dried frigate tuna flakes) made through a traditional method preserved for more than 100 years. Factory tours allow visitors to observe artisans' handwork, explore prewar buildings, try shaving flakes with a traditional tool, and create original bottles, continuing efforts to pass this traditional flavor on to future generations.



たたら製鐵
古式鍛造工房くろがね
WORKSHOP KUROGANE
🌐 <https://www.workshop-kurogane.com/>
👁️ 🌿 🛒 🚗 約 5 Cars

📍 四万十市西土佐口屋内天王山944
944 Kuchiyanai, Nishi-tosa, Shimanto city
☎️ 0880-54-1811 ✉️ tatara@workshop-kurogane.com
🚩 金・土曜 可 要予約
Tours on Fri. Sat. Reservation required

Located along the banks of the Shimanto River in Kochi Prefecture, this experiential workshop introduces Tataro Ironmaking and blacksmithing. Participants create Tamahagane steel from iron sand, hammer and shape the metal, grind it, and perform heat treatment to craft blades. Surrounded by tranquil nature, visitors can learn master techniques and create one-of-a-kind works of their own.



穂岐山刃物 株式会社
HOKIYAMA CUTLERY CO.,LTD.
 ④ hokiyama.com



🚗 約 5 Cars

📍 香美市土佐山田町栄町3-15
 3-15, Sakae-machi, Tosayamada-cho, Kami city



平日 要予約
 Reservation required

☎ 0887-53-5111 ✉ info@hokiyama.com

A specialized knife manufacturer that inherits the technology and spirit of Tosa Uchihamono forged blades, a tradition spanning more than 800 years, while continuing its own evolution. Since its founding in 1919, the company has combined machine production with traditional handcraft techniques to achieve both mass production and exceptional quality, establishing a strong global presence for Japanese knives.



鹿敷製紙 株式会社
KASHIKI PAPER CO.,LTD.
 ④ kashikiseishi.com



🚗 約 5 Cars

📍 いの町神谷214
 214 Kounotani, Ino town



平日 要予約
 Reservation required

☎ 088-893-3270 ✉ info@kashikiseishi.com

Committed to 100% domestically sourced raw materials, the company produces paper suited to a wide variety of uses through both hand-made and machine-made methods. Its thin, high-quality paper is also used in overseas restoration work. Using the river-bed water of the clear Niyodo River flowing through Ino Town, the home of Tosa washi, it continues papermaking through methods faithfully preserved from previous generations.



黒鳥鍛造工場
KUROTORI FORGING FACTORY
 ④ tosakurotori.com



🚗 約 5 Cars

📍 四万十町本堂430
 430 Hondou, Shimanto town



平日 要予約
 Reservation required

☎ 0880-24-0291

For more than 150 years, this workshop has preserved the tradition and culture of Tosa Uchihamono forged blades. It also pursues contemporary knife designs and sustainable product development. An adjacent shop offers face-to-face sales and maintenance services. The company also promotes open-factory programs and the training of young craftspeople.



JA高知県
 高西地区 **四万十野菜集出荷場**
JA KOCHI, VEGETABLE
KOUSEI DISTRICT COLLECTION AND SHIPPING PLACE
 ④ ja-kochi.or.jp



🚗 約 5 Cars

📍 四万十町仁井田
 Niida, Shimanto town



平日 要予約
 Reservation required

☎ 0880-22-8668

Kochi Prefecture ranks first in Japan for garlic chive (nira) production and shipment volume, supported by a large-scale, state-of-the-art collection and shipping facility. With JA handling shipment operations, farmers can focus on cultivation, creating a new agricultural model adapted to an aging society. Factory tours are also available, sharing the appeal of next-generation agriculture.



文本酒造 株式会社
FUMIMOTO BREWERY
 ④ fumimoto.jp



🚗 約 10 Cars

📍 四万十町本町4-23
 4-23 Honmachi, Shimanto town



金・土・日・月曜 可 要予約
 Tours on Fri., Sat., Sun., and Mon. Reservation required

☎ 0880-22-0039 ✉ info@fumimoto.jp

Founded in 1903, this is the only remaining sake brewery in Kubokawa, Shimanto Town. Using locally branded Niida rice and water from the Shimanto River, it pursues sake brewing deeply rooted in the community. At the adjoining Pairing Bar Osakeyasen, guests can enjoy the brewery's sake alongside dishes made with local ingredients.



株式会社 無手無冠
MUTEMUKA Co.,LTD.
 ④ mutemuka.com



🚗 約 3 Cars

📍 四万十町大正452
 452 Taisho, Shimanto town



平日 要予約
 Reservation required

☎ 0880-27-0316 ✉ info@mutemuka.com

This brewery was established in 1893 in the mountain region along the Shimanto River. It crafts sake using local rice and water, aiming to capture the aroma and character of the region. Its circular brewing approach includes effective reuse of chestnut shochu by-products as organic fertilizer. The brewery continues to produce carefully crafted sake nurtured in harmony with nature.



SHIKOKU
OPEN FACTORY
IN JAPAN

経済産業省 四国経済産業局
地域経済部 新事業推進課

Shikoku Bureau of Economy,
Trade and Industry,
Ministry of Economy,
Trade and Industry
New Business Promotion Division,
Economic Policy Department

〒760-8512 香川県高松市サンポート 3-33
高松サンポート合同庁舎
3-33 Sunport, Takamatsu,
Kagawa 760-8512, Japan
Takamatsu Sunport Joint
Government Building

☎ 087-811-8517

✉ bzl-shikoku-openfactory@meti.go.jp

🌐 <https://www.shikoku.meti.go.jp>

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